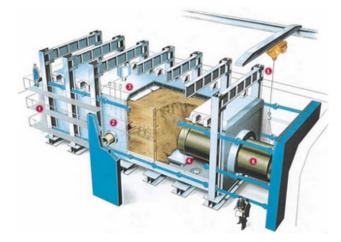
30 Years of Sewerage Research at IKT – Institute for Underground Infrastructure: What was, what is and what is yet to come



IKT - Institute for Underground Infrastructure

When a group of far-sighted experts founded a new research institute for sewerage technology in 1994, they could hardly have imagined how important the topic would become over the next three decades. Prof. Dietrich Stein from Ruhr University Bochum, Dr. Rolf Bielecki, Senior Construction Director from the Hamburg Building Authority, and Jürgen Wilms from Hochtief AG had recognised something that is undisputed today: Germany's, and the World's sewerage infrastructure needs to be renovated at great expense to address its ageing assets and now also adapted to provide resilience to climate change. Initial investigations using camera inspection technology, which was still quite new at the time, showed that the structural condition of urban wastewater pipes was very problematic in many places. Pipes were leaking, they were hydraulically restricted and their structural fabric was under attack. The necessary funding for this was estimated to be in the high billions.



IKT large-scale test stand: length 18m, width 6m, depth 6m

Large-scale testing at a real, 1:1 scale

The idea of IKT's founding fathers was to explore and support this high need for rehabilitation with practically orientated solutions research and material testing. Systems and technologies for underground construction were to be researched and tested on a 1:1 scale in an institute specially created for sewerage technology.

They designed a large-scale test rig for this purpose, the likes of which had never been seen anywhere in the world before. It was to be used to simulate construction sites on a 1:1 scale, with everything that goes with it: soil structure, groundwater, soil pressures and traffic loads. Everything that exists on sewer construction sites was to be realistically constructed. The facility should enable open and trenchless construction methods, including the latest tunnelling and rehabilitation techniques.



Water protection is a central goal of environmental policy

Financial support from Ministry of the Environment

The concept met with great approval from municipal sewer network operators as well as construction companies and product manufacturers. The founders turned to the North Rhine-Westphalian Ministry of the Environment for the necessary funding.

The ministry recognised the potential of such an institute, particularly for groundwater protection, because leaking and blocked wastewater pipes endanger the environment. The Ministry therefore provided a large proportion of the funding for the construction of the institute.

Foundation in Gelsenkirchen



30 years ago: Report on the founding of the IKT

The institute was founded as a non-profit limited company based in Gelsenkirchen. The initial shareholders were a development association and the city of Gelsenkirchen. After a planning and construction phase of just two years, which is very short by today's standards, IKT began operations thirty years ago, in autumn 1994.

The management team consisted of Prof Dr Dietrich Stein as Scientific Director and Felix Weddige as Commercial Director. They were supported by Dr Christian Falk as Scientific Manager. The Supervisory Board and a Friends' Association were first headed by Dipl.-Ing. Jürgen Wilms and shortly afterwards by Dr.-Ing. Rolf Bielecki. From a handful of employees at the beginning, the IKT has now grown to 50 employees.



IKT's large-scale test rig for 1:1 scale tests

State-of-the-art testing technology

A large research hall was built for the extensive testing technology. The large test stand alone has impressive dimensions: made of steel, 18 metres long, six metres wide and six metres high, it is still the experimental heart of IKT today.

There is also an elastomer and an electronics laboratory as well as two gantries with large pressure cylinders for dynamic and static load tests with which earth and traffic loads of up to 4000 kN can be simulated.

First successes



IKT tests jacking pipe with rectangular cross-section in its large-scale test rig

In its first five years, IKT initially focussed on research into geophysical subsoil exploration, pipe jacking, sewer gasses, infiltration and tree root ingrowth. The Institute also took up the topics of pipe and manhole rehabilitation at an early stage.

One ground-breaking project was the first to scrutinise sewers that had been rehabilitated with pipe liners. Sections of pipe that had previously rehabilitated with Cured In Place Pipe (CIPP) 5 to 15 years earlier were excavated from the networks of several municipalities and thoroughly analysed.

The results revealed the entire spectrum of the installation quality issues with pipe lining. They attracted a great deal of attention from experts and laid the foundation for subsequent work focus on the quality of sewer rehabilitation, which IKT continues to pursue intensively in numerous projects to this day.



Prof. Dr.-Ing. habil. Bert Bosseler, Scientific Director of the IKT, and Roland W. Waniek, IKT Managing Director (r.)

New management

As successful as the scientific research was, the business side of the initial phase was difficult.

With the economist Roland W. Waniek appointed as Managing Director (1999) and the civil engineer Prof. Bert Bosseler appointed as Scientific Director (2000), a new management team took over responsibility. Together, they and the entire team worked together to devised a new strategy.

New strategy

The core idea behind this reorganisation of the Institute was and still is to move away from purely academic research towards addressing the practical questions and issues faced by municipal network operators. This is because they are locally responsible for the construction, operation and renovation of underground networks. They decide which technologies they use, which investments they make and how they operate their networks. Therefore their needs made them the target client group for IKT activities.



The "informed network operator": IKT consistently aligns activities with the knowledge requirements of network operators.

Since the early 2000's, the Institute has consistently focussed its activities on the knowledge needs of network operators. The new mission statement has become that of creating and supporting the "informed network operator", for whom the IKT provides scientifically sound and practically achievable project results. To this end, the Institute first and foremost addresses topics that are identified as important by network operators.

In addition, the Institute was renamed IKT – Institute for Underground Infrastructure to signal that it not only deals with sewerage systems, but also with other pipeline networks.

New shareholder structure

The new strategy also required a new shareholder structure. The city of Gelsenkirchen left as a main shareholder and was replaced by the newly founded IKT-Förderverein der Netzbetreiber e.V., to which more than 150 municipal drainage companies now belong. Any public sewer network operator can become a member. The association holds two thirds of the shares and therefore has a majority stake in the non-profit organisation.



The voice of sewer network operators: IKT Association of Sewer Network Operators is the majority shareholder of IKT

Its function is to gather the voices of the municipalities, i.e. the demand side of our industry, on a broad basis and to help determine the project topics of the IKT. This is achieved through regular formal and informal discussions between the members of the association and the Institute.

However, because it is not only the demand side of the professional world that is important, but also the supply side with its expertise, the second IKT shareholder is the IKT-Förderverein der Wirtschaft e.V. (IKT Industry Association). More than 60 companies from the private sector belong to this organisation: manufacturers, engineering offices, rehabilitation and construction companies, primarily from Germany, but now also from countries such as Belgium, China, Japan, the Netherlands and Switzerland.

That association holds a third of the IKT shares and its function is to gather issues relating to the supply side of the industry and incorporate them into the Institute's work. Any interested company can become a member.



Comparative product tests: IKT puts building products through their paces

New business areas

The traditional field of research was initially expanded at the beginning of the century to include three new business areas: comparative product testing, material testing and consulting. Later, training, flow measurement and managing the municipal network of wastewater companies – KomNetABWASSER – were added.

Comparative product tests

The product test projects in particular have cemented the IKT's reputation as a neutral and independent institute. This is particularly important for supporting investment decisions by local authorities. With its comparative product tests, the Institute analyses the strengths and weaknesses of marketable products and processes. More than a dozen major product test projects have been completed to date, including on house connection repairs, manhole renovation, flow restrictors, liquid soil trench backfill and the renovation of pressurised wastewater pipes. Download here: All IKT product test reports



Two above, one below: The IKT testers distributed the damage across a small house connection network.

Municipal steering committees

A local steering committee is formed for each product test project, which determines which products are tested, what the test programme looks like and what criteria are used for evaluation. The IKT large-scale test rig is usually used for the test set-up.

This enables IKT scientists to simulate sewer situations and construction sites on a 1:1 scale. Sewer pipes, manholes and special structures are installed and damage scenarios are realistically applied, before rehabilitation is undertaken by manufacturers and contractors using their respective products and processes.



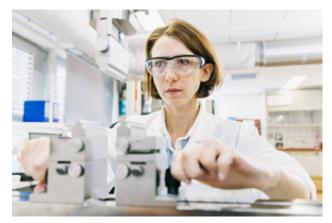
High-pressure jet resistance and rinsing resistance

Supporting investment decisions

In the test rig, long-term operational loading is simulated, such as traffic loads, high-pressure cleaning and changes in groundwater pressure. IKT scientists examine the remediation results and report to the municipal steering committee. The steering committee then evaluates and grades the products. The results are widely publicised so that all municipalities can use them to support their investment decisions.

Testing laboratory for building products

IKT operates two testing laboratories for material and construction product testing. Both are recognised by the German Institute for Building Technology (DIBt).



Neutral and independent: CIPP

liner tests in the IKT laboratory

On the one hand, there is a focus on testing CIPP liner samples that are taken at installation sites and checked for watertightness and material characteristics. The test results show clients whether they have actually received the promised installed quality. All test results are published in tabular summaries in the annual IKT Liner Report.

On the other hand, tests are carried out on treatment plants for wastewater, such as decentralised rainwater treatment plants or oil separators. In this way, manufacturers, customers and operators find out whether products fulfil the requirements and learn about the efficiency of the treatment.



IKT Managing Director Roland W. Waniek (left) hands over the seal to Managing Director Christoph Erdbrügger from the Erdbrügger Group.

The laboratory also offers manufacturers tests for DIBt approvals and individual product-specific testing. Everything that is used in underground construction is tested. Successful products can be awarded the coveted "IKT-Geprüft (approved)" test seal.

Here you can see how IKT operates its scheme of seals from product tests and test projects.

Due to increased heavy rainfall and because rainwater is to be infiltrated and stored, the testing centre has already extended its accreditation to infiltration products. All DIBt approval tests required for this can now be carried out at the IKT.



Knowledge works: Continuing education in IKT

Ongoing training for practitioners

Part of the strategic reorientation is to pass on the knowledge acquired in research and product testing to the entire industry. To this end, IKT offers a varied programme of more than 120 seminars, workshops, courses, in-house training sessions and congresses.

The topics are closely coordinated with municipal network operators and cover what is important to them. This includes classic technical content on construction, renovation and operation. But the programme also includes courses on heavy rain consultancy, sewer management and regulation. Even "exotic" topics such as rat control are included. Those who pass the courses are rewarded with an IKT certificate.



What can KomNetABWASSER do for you? Click on the picture and watch the info film!

Municipal network of wastewater companies

The IKT's focus on the issues and problems of sewer network operators is particularly reflected in the municipal network of wastewater companies – KomNetABWASSER. The Institute launched this network in 2008, initially focussing on the topic of citizen advice for private property drainage.

meantime, the range of topics has In the expanded considerably. It encompasses all technical and operational issues relating to urban drainage. Over the years, a strong community of wastewater companies has developed, providing mutual support and encouragement. They exchange ideas with their peers from other municipalities, ask questions and get useful answers to sopport their own work. More than 170 municipalities across Germany are members of now KomNetABWASSER.

The network attaches great importance to continuous further training. All employees of participating municipalities can attend all IKT seminars free of charge. They also receive technical advice and materials to support their public relations work.



IKT's international friends

International orientation

IKT is very aware that the issues faced by network owners are very similar around the world, that there are lessons to learn from each other and that its research has applications internationally. So, IKT is becoming increasingly internationalised in terms of its staff, its clients, its outreach and translation of its reseach reports. Starting in 2013, the Institute has been operating a pipe liner laboratory for the Benelux region in the city of Arnhem in the Netherlands. Training courses and research are also offered there.

IKT has an office near Oxford for the UK. British network operators are advised there primarily on issues relating to sewer rehabilitation. The Institute's overseas activities are also coordinated from there. These include international research projects and seminars.



Across borders: IKT is part of a large European laboratory network

European Laboratory Network

IKT has been part of a large European laboratory network for four years. Under the name "Consortium of Drainage Laboratories (CoUDLabs)", renowned water researchers from seven countries have joined forces to address future issues of climate-resilient urban drainage. This network is funded by the European Union.

New investments in testing laboratory and heavy rain research

Shortly before its 30th anniversary, the IKT has extensively expanded its test laboratories. Investments have been made in state-of-the-art test rigs and equipment that significantly expand the range of services.

This means that a wider range of construction products can now be subjected to dynamic and temperature loads. State-of-theart and novel materials can be tested for behaviour, durability and operational stability. With UV test and weathering systems, it is now also possible to analyse plastic products for above-ground infrastructure.



NRW Environment Minister presents the multi-million euro funding decision to IKT Managing Director Roland W. Waniek and the Scientific Director of IKT, Prof Dr Bert Bosseler.

For the increasingly important topic of heavy rainfall and urban flooding, the construction of a test facility is being planned to simulate heavy rainfall events on a 1:1 scale. This will enable IKT to analyse and test protective measures against excessive water in the city.

These new and expansion investments totalling millions are financially supported by the EU, the state of North Rhine-Westphalia, Emschergenossenschaft/Lippeverband, GELSENWASSER and Abwassergesellschaft Gelsenkirchen.

Urban drainage agenda 2035

This makes it clear that even after 30 years of sewerage research, there will still be more than enough to do. IKT and its partners will certainly not be bored. The next ten years will be particularly challenging for urban drainage systems.



A good reason for a generous calorie intake: the IKT celebrated its 25th anniversary five years ago.

To mark its 30th anniversary, the IKT is therefore organising two conferences, one for its German clients and collaborators and one in English for its international collaborators and clients. The focus of both conferences is on the issues facing urban drainage systems and what the future will be like. The German "Agenda Urban Drainage 2035" congress (10th/11th September 2024) will be focusing on what German urban drainage systems will increasingly be facing in the next ten years: sewer renovation, climate adaptation, AI and capacity bottlenecks.

The International Conference (11th/12th September 2024) will be hearing about the issues affecting sewerage and urban drainage in different countries and some of the solutions being adopted and reserched.

Attendees from both Conferences have the opportunity to come together and celebrate IKTs 30 years at an evening birthday party on 10th September – be there too!

IKT Congress "Agenda Urban Drainage 2035"

10 - 11 September 2024

Programme and registration here: Congress with anniversary celebration

IKT 30 International Conference

11 - 12 September 2024
Contact: naismith@ikt.institute

How testing CIPP liners helps sewer network owners protect their scarce money



IKT's Test Lab: Three-pointbending test of CIPP sample

How can you as a sewer network operator be sure that your newly installed CIPP liner is of good quality? How sure can you be that it will actually last the promised **50+ years**? How can you know whether you have received the promised quality for your good money? There is a reliable yet inexpensive way to find out.

CIPP liners are made on site under conditions that are **difficult to control**. Every job site is different and liner quality depends on many factors. For example, the human factor and the environmental conditions play a major role.

CIPP liners are always created in situ on the day of installation. The **risk is high** that work may be done too

quickly and too carelessly on the job site. Therefore, you cannot always be sure you have really received a good quality CIPP installation.



Initial assessment of a CIPP sample: searching for weak spots

CIPP Quality Risks

You have to ask yourself: Were the curing **specifications** complied with? Is the wall thickness strong enough to withstand ground water pressure? Was a cheap or an expensive resin used? Is the liner really water tight?

Liners with poor material characteristics may not be stable and sufficiently **load-bearing**, and leak. Above all, they do not achieve the promised service life. Then you might have spent a lot of money for nothing and have to replace the liner with a new one at an early stage.

In the worst case, the sewer pipe has to be completely replaced with a new one. A very **expensive affair**.



Water tightness test

Certainty through laboratory testing

You can avoid all this by having tested your CIPP by IKT's lab directly **after installation**. For you, this is quite simple: You just have to extract a sample from the installed liner and send it to us.

We will determine the most important **material parameters** and compare them with the expected target specifications. We will also test your sample for water tightness.

Then you will receive an expert **test report** that can give you peace of mind.



Water tightness test with red dyed water

Neutral and independent testing

Our CIPP test center carries out **around 4,000** such quality tests every year. And we do so completely neutrally and independently, free from the economic interests of liner manufacturers and rehabilitation companies.

This is because we are a **neutral and non-profit** research and testing institute supported by more than 150 German municipalities, including Berlin, Munich and Hamburg.

We have been conducting quality tests on CIPP liners for **more than 25 years** and for which we have a strong reputation.



Rig for long-term tests

Contact us for testing

So if you also want to have certainty about the quality of the CIPP installed at your site, contact us and we will make you a quote **immediately**. We will explain to you how to take the samples and how to send them to us. It is much easier than you think!

Your contact person

Dieter Homann is the longstanding **director** of the IKT laboratory. He is a widely recognized expert who participates in numerous expert panels in Germany and abroad. He will help you understand the complexities of CIPP quality and interpret

test results. Contact him, he will be happy to answer all your questions!



Dieter Homann, Director of IKT's Test Centre for CIPP liners

Simply address your questions to: Dieter Homann Director of IKT's Test Centre for CIPP phone: +49 209 17806-0 email: homann@ikt.institute

More information on our CIPP testing procedures and how to send us your samples: IKT Test Center for CIPP

See also an **overview** of our CIPP test results in our annual IKT LinerReport from 2003 until today: IKT-LinerReport